

## IoT for sensing and tracking







Field sensing – crop, livestock and resources

Intake tracking

Food processing sensing and tracking



Product and shipment tracking

Product exposure and quality sensing

Re-useable crate and container management

Production equipment retrofits





## IoT today

- IoT systems tend to work in their own ecosystem "out of the box"
- Increasingly easy interoperability between systems
- Although some vendors may lock-in data, data streams are often easily accessed "in the cloud"
- IoT security and fault tolerance can be a challenge (e.g., device disabling, data injection, a path into corporate IT systems)
- IoT and control/OT integration is not a fully solved problem
- IoT standards and advancements don't solve enterprise integration, which remains a cost, time and capability bottleneck





